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Synthesis of enantiopure 3-amino-1-azaspiro[4.5]decan-8-ones by halonium promoted cyclization of amino-tethered cyclohexenes

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Abstract—Haloaminocyclization reactions of polysubstituted γ -aminocyclohexenes give 3-amino-1-azaspiro[4.5]decan-8-one derivatives. The stereocontrol, chemoselectivity (N-attack vs \ddot{o} -attack), and influence of the halonium ion are discussed. \odot 2003 Elsevier Science Ltd. All rights reserved.

1. Introduction

The 1-azaspiro[4.5]decane framework is found in some natural products isolated in the last decade.^{$1-5$} Among these the immunosupressant $FR901483¹$ $FR901483¹$ $FR901483¹$ and the antimuscarinic TAN1[2](#page-7-0)51 derivatives² incorporate an oxygenated function at C-8 (Fig. 1). For this reason, there has been a growing interest over the last few years in the development of synthetic methodologies to achieve enantiopure 3-amino-1 azaspiro-[4.5]decan-8-ones, which can be envisaged as advanced building blocks for the synthesis of the aforementioned natural compounds, since they incorporate two of their rings and possess suitable functionalities for assembling the rest of the skeleton.

Several procedures have been described for the preparation of enantiopure compounds with the target framework I (Scheme 1), but, apart from the pioneering work of Snider, $⁶$ $⁶$ $⁶$ </sup> in which the key step consists of an intramolecular nitrone/ alkene cycloaddition, followed by reduction of the labile

^{*} Corresponding author. Tel.: +34-934024540; fax: +34-934024539; e-mail: bonjoch@farmacia.far.ub.es heterocycles; cyclization.

Scheme 1. Synthesis of enantiopure 3-amino-1-azaspiro [4.5]decan-8-ones.

N–O bond and lactamization, all other approaches (Sorensen,^{[7](#page-7-0)} Ciufolini,^{[8](#page-7-0)} Wardrop,^{[9](#page-7-0)} and Honda^{[10](#page-7-0)}) are based on the oxidative azaspirocyclization of tyrosine derivatives to give the corresponding 4,4-disubtituted cyclohexadienones, which after hydrogenation give compounds of type I.

In this paper, we describe the studies about a new synthetic entry to these azabicyclic compounds, based on the electrophilic addition of halonium ions to cyclohexene compounds (γ -aminoalkenes of type II, see [Scheme 2](#page-1-0)) embodying a 2,3-diaminopropyl side chain, in which the nucleophilic ω -nitrogen of the amine can act as a neighboring group to promote a haloaminocyclization and render enantiopure 3-amino-1-azaspiro[4.5]decan-8-ones.^{[11](#page-7-0)} The alkyl side chain incorporates an additional nitrogen atom at the β -position, also linked to a stereogenic center, it

Scheme 2. Reagents and conditions: (a) Li, NH₃, EtOH, -78° C; (b) BnBr, K₂CO₃, EtOH, 69%; (c) (CH₂OH)₂, BF₃·Et₂O, THF, 73%; (d) LiAlH₄, Et₂O; (e) DMSO, $(COCl)_2$; (f) BnNH₂, MgSO₄, CH₂Cl₂; then NaBH₄, MeOH (78% for three steps); (g) (diOMe)-L-tyrosine, MgSO₄, CH₂Cl₂; then NaBH₄, MeOH, 80%; (h) MeI, NaH, DMF, 63%; (i) DIBAL-H, toluene, -78° C; (j) as g, 64% for two steps; (k) I₂, NaHCO₃, CH₂Cl₂ $-H_2O$, room temperature (19%).

being noteworthy that the two nitrogen atoms come from two different tyrosine units. Although halocyclizations with a nitrogen as an intramolecular nucleophile is a well-known process, 12 amine compounds are scarcely used 13 and there are few precedents for the synthesis of azaspiro derivatives.[14](#page-7-0)

2. Results and discussion

The studies were first carried out using the cyclohexene derivative 3 as a model and then with compounds 4 and 8, all of which were synthesized from tyrosine derivatives by a Birch reduction to afford the corresponding dihydroanisole, in which the enol ether was converted into the ethylene acetal to avoid the migration of the double bond of the cyclohexene ring formed (Scheme 2). The carboxylic acid of this first unit of tyrosine, in which the amino group had been previously protected either as the dibenzylamino derivative (i.e 1) or the N(Boc)Me compound (i.e. 5), was converted to the corresponding aldehyde (compounds 2 and $7)$.^{[15](#page-7-0)} The preparation of the substrates 3, 4, and 8 was concluded with a reductive amination, either with benzylamine to afford 3 or with another tyrosine unit to give compounds 4 and 8. Having prepared the precursors, we began to study the haloaminocyclization reaction. $16,17$

On reacting with iodine the unsaturated amine 3 afforded the iodo azaspiro derivative 9, although in low yield, as the result of a $5(N)$ -exo-trig cyclization.^{[18](#page-7-0)} The process involves the formation of two new stereocenters: the $C(5)$ spiro center and the C(6) incorporating the halogen atom. The structure of 9 was assigned using a combination of COSY, NOESY, HMQC, and HMBC experiments. The remaining materials formed in this reaction were not identified, making it impossible to discount the formation of other compounds and evaluate any possible diastereoselection in the iodonium ion formation step (see below).

We next directed our attention to the study of the reaction of unsaturated amine 4, which incorporates a new stereocenter, with iodine. Using the same reaction conditions as above, the azaspiro derivative 10 (25% yield), with the same stereochemistry in $C(3)$ and $C(5)$ as that of the natural products embodying this substructure, was isolated. In this series, the unexpected methylenecyclohexanone 11 was also isolated in some runs (see Scheme 3). The formation of the rearranged compound 11 can be explained by the intramolecular genesis of an aziridinium salt, which is a substrate that undergoes a Grob fragmentation^{[19](#page-7-0)} to furnish a compound with a β -aminoiminium salt side chain that is lost after several equilibrium processes 20 20 20 to render the secondary amine 11. The first halo-amination product of this

Scheme 3. Iodine-promoted process upon aminoalkene 4

Scheme 4. Cyclization processes promoted by halonium ions upon aminoalkene 8.

	$C-2$	$C-3$	$C-4$	$C-5$	$C-6$	$C-7$	$C-8$	$C-9$	$C-10$	NMe	$C-2'$	CH ₂ Ar	Other
$9^{\rm a}$ $12a^a$ $12b^a$	52.0 46.8 47.0	54.8 53.5 51.7	33.4 34.8 32.8	65.3 66.2 66.6	39.4 40.4 56.3	46.7 46.4 44.5	108.8 108.3 108.0	32.5 33.0 32.8	21.4 24.8 27.7	$\overline{}$ 29.2 28.7	64.3/64.6 64.3/64.6 64.4/64.6	51.4 38.1 37.4	b \sim

Table 1. 13C NMR Chemical shifts of 3-amino-1-azaspiro[4.5]decan-8-ones

In ppm relative to TMS. Recorded in CDCl₃ at 75.4 MHz. Assignments based on HSQC experiments.
^a 54.8 (CH₂Ar)₂, 128.4/128.6 (*m*-Ar), 128.0/128.1 (*o*-Ar), 126.6/126.7 (*p*-Ar), 139.4/140.3 (*ipso*-Ar).
^b 28.5, 79

latter process is a diastereomer of 10, indicating that the initial electrophilic attack upon alkene 4 is not stereoselective.

To avoid the unwanted neighboring of the $N-C(4)$ we changed the protecting group of the nitrogen bonded to this carbon from $NBn₂$ to $N(Boc)Me$. Treatment of cyclohexene 8 with iodine gave azaspiro derivative 12a together with the oxazinone 13a, the latter resulting again from an undesired reaction pathway in which the carbamate unit reacts intramolecularly with the halonium ion intermediate^{[21](#page-7-0)} ([Scheme 4](#page-2-0)).

Finally, the haloaminocyclization from 8 was carried out using 2,4,4,6-tetrabromo-2,5-cyclohexadienone (TBCO) as a source of bromonium ions.^{[22](#page-7-0)} In this case the cyclization product was formed in 52% yield as a mixture of diastereoisomers $(12b, 12b')$, the oxazinone 13b being formed only in 13%. Additionally, we attempted the cyclization through the N-chloroamine corresponding to amine 8. When treated with $TiCl₃$ and $BF₃Et₂O$ it gaves exclusively the oxazinone 13c in 70% yield, which was characterized after a reductive step $(Bu_3SnH, AIBN)$ that gave 13d. The formation of 13c implies an ionic mechanism instead of the desired radical process involving an N-aminyl species.^{[23](#page-7-0)}

The fact that the aforementioned halonium promoted processes differ according to the facial diastereoselection of the halonium attack upon the cyclohexene ring can be explained as follows. When the formation of the cyclic halonium intermediate occurs on the β face, the transition state associated with the nitrogen attack upon this intermediate is favored, while when the cyclic halonium ion is formed on the α face the aminocyclization is disfavored for steric reasons, and hence the attack of the oxygen atom of the carbamate unit is now the preferred process, as depicted in [Scheme 4.](#page-2-0) In the reaction promoted by the bromonium species, smaller than the iodonium species, the process of

azaspirocyclization leading to $12b'$ compites with that of oxacyclization leading to 13b. In all cases the cleavage of the cyclic halonium ions takes place via a transition state in which the nucleophile approaches the carbon from the side opposite to the bond that is to be broken and trans stereoisomers are exclusively formed. Although these processes are not diastereoselective, it is true that in the bromo derivative series, if the halogen was removed, compounds $12b$ (5R configuration) and $12b'$ (5S) are precursors of the same azaspiro compound in which carbon C-5 is not a stereogenic atom.

The NMR chemical shifts of synthesized bicyclic compounds (for 13C NMR data, see Tables 1 and 2) allows the assignment of their constitution, the absolute configuration of either azaspirodecanes or oxazinones being established from the NOESY data taking into account the known S configuration of the other stereogenic centers. Compounds of oxazinone type (13) show NMR data^{[24](#page-8-0)} similar to that of the corresponding azaspiroderivatives (9, 10, 12) except in the absence of the methyl signal corresponding to the N-Boc, but maintaining a carbonyl group of carbamate type, which is slightly more upfield $(\delta 153.5)$, as well as the signal attributable to the stereogenic methine carbon of the reduced unit of tyrosine, which appears at δ 3.35 instead of δ 4.85 for the azaspiro compounds. The signal of the N-Me group is diagnostic for compounds 13 (δ_H 2.95 and δ_C) 33.0), considering the values in the azaspiro derivatives ($\delta_{\rm H}$) 2.85 and $\delta_{\rm C}$ 29.0).

In summary, we have shown that enantiopure aminoalkene 8 undergoes competitive halonium-promoted cyclizations giving N- or O-cyclised products. From a synthetic standpoint the bromoaminocyclization reaction is of interest since although it furnishes azaspiro compound 12b as a diastereoisomeric mixture, both diastereomers could be useful as intermediates for the synthesis of TAN1251 derivatives, in which the azaspiro carbon is not a stereogenic center.[25](#page-8-0)

Table 2. 13C NMR Chemical shifts of 3-methyl-4-[(3S)-3-methoxycarbonyl-4-(4-methoxyphenyl)-2-azabutyl]-1-oxa-3-azaspiro[5.5]undecan-2,9-diones

	$C-2$	NMe	$C-4$	$C-5$	$C-6$	$C-7$	$C-8$	$C-9$	$C-10$	$C-11$	CH ₂ N	CH	CH ₂ Ar
$13a^a$ $13c^b$	153.5 153.5	32.8 32.8	53.3 53.0	29.9 31.2	78.3 79.2	34.5 61.6	44.6 40.9	107.4 106.9	31.7 29.1	28.3 26.4	49.2 49.3	63.3 63.3	39.1 39.1
$13d^c$	154.3	33.0	53.5	35.5	76.1	29.8	30.8	108.2	30.0	27.8	49.5	63.5	39.1

In ppm relative to TMS. Recorded in CDCl₃ at 75.4 MHz. Assignments based on HSQC experiments.
^a 51.9, 174.9 (CO₂Me), 55.2, 113.8, 129.3, 130.2, 158.3 (4-OMeC₆H₄).64.5/64.8 (OCH₂).
^b 51.8, 174.8 (CO₂Me), 55

3. Experimental

3.1. General

For general procedures, see [Ref. 11.](#page-7-0)

3.1.1. (2S)-2-(N,N-Dibenzylamino)-3-(4-oxocyclohex-1 enyl)propanoic acid ethyelene acetal (1). O-Methyl-Ltyrosine hydrochloride (12.5 g, 54.2 mmol) was submitted to the Birch reduction, following the previously reported procedure to give lithium (2S)-2-amino-3-(4-methoxy-2,5- dihydrophenyl)propanoate.^{[26](#page-8-0)} To a solution of the above dihydroanisole in EtOH (200 mL) were added K_2CO_3 (18.7 g, 135.4 mmol) and benzyl bromide (21.9 mL, 184.1 mmol) and the mixture was stirred at reflux temperature for 7 h. The reaction mixture was filtered, the solvent removed, and the residue taken up with CH_2Cl_2 (200 mL). The solution was washed with brine $(2\times200$ mL), dried, and concentrated. The residue was purified by chromatography (SiO₂, CH₂Cl₂ to 8:2 CH₂Cl₂-MeOH) to give (2S)-2-dibenzylamino-3-(4-methoxy-2,5-dihydrophenyl)propionic acid (14.1 g, 69%): IR (NaCl) 2830– 3029, 1699, 1666, 1605, 1217 cm⁻¹; ¹H NMR (200 MHz) δ $2.44 - 2.60$ (m, 4H), $2.68 - 2.81$ (m, 2H), 3.59 (s, 3H, OCH₃), 3.65 (m, 1H, H-2), 3.71 and 3.88 (2d, $J=14.8$ Hz, 2H each, $CH₂Ar$), 4.57 (m, 1H, H-3'), 5.48 (m, 1H, H-6'), 7.28–7.36 $(m, 10H, Ar);$ ¹³C NMR (50 MHz) 28.7 and 29.3 (C-3', C -6'), 36.0 (C-3), 54.0 (OCH₃), 54.3 (CH₂Ar), 58.9 (C-2), 90.3 (C-5[']), 121.0 (C-2[']), 127.3 (p-Ar), 128.3 (o-Ar), 129.0 (m-Ar), 131.6 (C-1'), 138.5 (ipso-Ar), 152.7 (C-4'), 176.9 $(CO₂H)$.

To a solution of the above enolether (2.0 g, 5.3 mmol) in THF (10 mL) at 0° C were added ethylene glycol (1.18 mL, 21.2 mmol) and BF_3 ·Et₂O (0.13 mL, 1.1 mmol). After stirring overnight, the reaction mixture was poured into cooled saturated aqueous $NaHCO₃$ (100 mL) and extracted with CH_2Cl_2 (5 \times 100 mL). The dried organic extracts were concentrated to give a residue, which was purified by chromatography (SiO₂, CH₂Cl₂ to CH₂Cl₂ – MeOH 98:2) to afford 1 $(1.57 \text{ g}, 73\%)$ as a solid; ¹H NMR (200 MHz, CDCl₃) 1.75 (t, $J=7$ Hz, 2H, H-5[']), 1.99 (m, 2H, H-6[']), 2.30 $(m, 2H, H-3)$, 2.59 (d, J=7.4 Hz, 2H, H-3), 3.61 (t, $J=7.4$ Hz, 1H, H-2), 3.73 and 3.90 (2d, $J=13.8$ Hz, 2H each, CH₂Ar), 4.03 (m, 4H, CH₂O), 5.44 (m, 1H, H-2[']), 7.27–7.39 (m, 10H, Ar); ¹³C NMR (50.3 MHz, CDCl₃) 26.5 $(C-6)$, 31.0 $(C-5)$, 35.8 $(C-3)$, 36.4 $(C-3)$, 54.2 $(CH₂Ar)$, 59.1 (C-2), 64.4 (CH₂O), 108.1 (C-4^{\prime}), 122.0 (C-2^{\prime}), 127.3 $(p-Ar)$, 128.3 $(o-Ar)$, 129.1 $(m-Ar)$, 133.6 $(C-1')$, 138.5 (ipso-Ar), 177.0 (C-1). Anal. calcd for $C_{25}H_{29}NO_4 \cdot 1/2H_2O$: C 72.09, H 7.26, N 3.36. Found: C 72.16, H 7.09, N 3.41.

3.1.2. (2S)-2-(N,N-Dibenzylamino)-3-(4-oxocyclohex-1 enyl) propanal ethylene acetal (2). To a solution of LiAlH₄ (224 mg, 5.9 mmol) in Et₂O (12 mL) at 0^oC was added the acid 1 (2.0 g, 4.9 mmol) and the mixture was stirred at room temperature overnight. Successively, H_2O (0.2 mL) , 15% aqueous NaOH (0.2 mL) and H₂O (0.7 mL) were slowly added at 0° C. The mixture was filtered through Celite, dried and concentrated to give (2S)-2-(N,N-dibenzylamino)-3-(4-oxocyclohex-1-enyl)propanol ethylene acetal (2.0 g), which was used in the next step without purification: $1H NMR$ (200 MHz, CDCl₃) 1.74 (tm, J=6.5 Hz, 2H), 1.90

 $(dd, J=12.3, 9 Hz, 1H), 2.11 (m, 2H), 2.25 (m, 2H), 2.44$ (dm, J=12.3 Hz, 1H), 2.96 (m, 2H), 3.43 and 3.84 (2d, J=14 Hz, 2H each), 3.96 (m, 4H), 5.36 (m, 1H), 7.20–7.36 $(m, 10H)$; ¹³C NMR (50.3 MHz, CDCl₃) 27.4 (C-6[']), 31.0 $(C-5)$, 32.9 $(C-3)$, 35.7 $(C-3)$, 53.0 (CH_2Ar) , 56.8 $(C-2)$, 60.8 (CH₂OH), 64.3 (OCH₂), 107.7 (C-4^{\prime}), 121.1 (C-2^{\prime}), 127.1 $(p-Ar)$, 128.4 $(o-Ar)$, 128.9 $(m-Ar)$, 134.3 $(C-1')$, 139.2 (ipso-Ar).

A solution of oxalyl chloride (0.13 mL, 1.5 mmol) and DMSO (0.18 mL, 2.5 mmol) in CH_2Cl_2 (10 mL) cooled at -78° C was stirred for 5 min. A solution of the above alcohol (500 mg, 1.3 mmol) in CH_2Cl_2 (2 mL) was slowly added and, after 30 min at -78° C, triethylamine (0.71 mL, 5.1 mmol) was added and the mixture was allowed to warm to room temperature. The solution was poured into H_2O (10 mL), the phases were separated and the aqueous layer was extracted with CH_2Cl_2 (4×10 mL). The organic extracts were washed with brine $(3\times50 \text{ mL})$, dried and concentrated to give aldehyde 2 (505 mg), which was used without purification: ¹H NMR (200 MHz, CDCl₃) 1.75 (t, J=7 Hz, $2H$), 2.01 (m, $2H$), 2.28 (m, $2H$), 2.45 (d, $J=8$ Hz, $2H$), 3.41 $(t, J=8 \text{ Hz}, 1H), 3.79 \text{ (s, 4H)}, 4.00 \text{ (m, 4H)}, 5.40 \text{ (m, 1H)},$ 7.26–7.38 (m, 10H), 9.76 (s, 1H); 13C NMR (50.3 MHz, CDCl₃) 27.2 (C-6^t), 31.1 (C-5^t), 32.3 (C-3), 35.9 (C-3^t), 54.4 $(C-2)$, 64.4/64.6 (CH_2O) , 107.8 $(C-4)$, 121.8 $(C-2)$, 127.2 $(p-Ar)$, 128.3 $(o-Ar)$, 128.8 $(m-Ar)$, 134.0 $(C-1')$, 139.3 $(ipso-Ar)$.

3.1.3. (2S)-N-Benzyl-2-(N,N-dibenzylamino)-3-(4-oxocyclohex-1-enyl)propanamine ethyelene acetal (3). To a solution of aldehyde 2 (488 mg, 1.25 mmol) in CH₂Cl₂ (5 mL) at 0^oC were added anhydrous MgSO₄ (300 mg, 2.50 mmol) and benzaldehyde (0.14 mL, 1.25 mmol). The mixture was stirred at room temperature for 4 h, filtered through Celite, and concentrated to give the crude imine. To a stirred solution of this imine (1.25 mmol) in MeOH (5 mL) was slowly added NaBH₄ (94 mg, 2.50 mmol) at 0° C. The mixture was stirred at room temperature for 4 h and quenched by addition of H_2O (15 mL). After removal of MeOH, the aqueous phase was extracted with CH_2Cl_2 $(4 \times 15 \text{ mL})$. The dried organic extracts were purified by chromatography $(Al_2O_3, 1:1 \text{ CH}_2Cl_2$ -hexane), to give 3 (470 mg, 78% from acid 1): $[\alpha]_D = +56.2$ (c 0.05, CHCl₃); 1 H NMR (500 MHz, CDCl₃, COSY, HSQC, HMBC): 1.70 (m, 2H, H-5'), 1.91 (dd, J=13.6, 12 Hz, 2H, H-3, NH), 2.07 $(m, 2H, H-6), 2.22$ $(m, 2H, H-3), 2.44$ $(d, J=13.6$ Hz, 1H, H-3), 2.54 (dd, $J=12.8$, 5 Hz, 1H, H-1), 2.67 (dd, $J=12.8$, 9.2 Hz, 1H, H-1), 2.98 (m, 1H, H-2), 3.44 and 3.73 (d, $J=13.6$ Hz, 2H each, CH₂N), 3.47 and 3.62 (2d, $J=13.5$ Hz, 1H each, CH₂NH), 3.95 (m, 4H, CH₂O), 5.29 (m, 1H, H-2[']), 7.21–7.28 (m, 15H, Ar); ¹³C NMR (50.3 MHz, CDCl₃) 27.5 $(C-6^{\prime})$, 31.2 $(C-5^{\prime})$, 34.5 $(C-3)$, 35.8 $(C-3^{\prime})$, 49.7 $(C-1)$, 53.4 $(CH₂N)$, 53.5 (CH₂NH), 55.2 (C-2), 64.4 (CH₂O), 108.0 $(C-4^7)$, 120.8 $(C-2^7)$, 126.7/126.9 (p-Ar), 128.0/128.2 (o-Ar), 128.8 (m-Ar), 135.2 (C-1'), 140.1/140.8 (ipso-Ar). Anal. calcd for $C_{32}H_{38}N_2O_2$ 1/3H₂O: C 78.66, H 7.97, N 5.73. Found: C 78.49, H 7.95, N 5.77.

3.1.4. Methyl (2S,5S)-5-(N,N-dibenzylamino)-2-(4-methoxyphenyl)methyl-6-(4-oxocyclohex-1-enyl)-3-azahexanoate ethylene acetal (4). Operating as above, from aldehyde 2 (505 mg, 1.3 mmol) and methyl ester of

O-methyl-L-tyrosine (319 mg, 1.5 mmol) in CH_2Cl_2 (3 mL) and after reduction with NaBH₄, 4 (592 mg, 80%) was isolated after chromatography (Al_2O_3, CH_2Cl_2) : $[\alpha]_D = +21.8$ (c 0.21, CHCl₃); ¹H NMR (500 MHz, CDCl₃, COSY, HSQC, HMBC) 1.62 (m, 2H, H-5^{*'*}), 1.81 $(dd, J=13.2, 9.6 \text{ Hz}, 2H, H-6, NH$), 1.93 (m, 2H, H-6^{\prime}), 2.17 (m, 2H, H-3[']), 2.31 (dm, J=13.2 Hz, 1H, H-6), 2.40 (dd, $J=11.8$, 8 Hz, 1H, H-4), 2.52 (dd, $J=11.8$, 4.8 Hz, 1H, H-4), 2.74 (dd, $J=13.6$, 8.1 Hz, 1H, CH₂Ar), 2.81 (m, 1H, H-5), 2.87 (dd, $J=13.6$, 5.4 Hz, 1H, CH₂Ar), 3.33 (m, 1H, H-2), 3.37 and 3.56 (2d, $J=13.2$ Hz, 2H each, NCH₂Ar), 3.58 (s, 3H, CO₂CH₃), 3.73 (s, 3H, OCH₃), 3.89 (m, 4H, CH₂O), 5.20 (m, 1H, H-2'), 6.81 (d, $J=8.8$ Hz, 2H, m-ArOMe), 7.06 (d, J=8.8 Hz, 2H, o-ArOMe), 7.09–7.20 (m, 10H, Ar); ¹³C NMR (50.3 MHz, CDCl₃) 27.5 (C-6[']), 31.2 (C-5[']), 35.0 $(C-6)$, 35.8 $(C-3')$, 38.8 $(CH₂Ar)$, 48.2 $(C-4)$, 51.8 (CO_2CH_3) , 53.5 (NCH₂Ar), 55.2 (OCH₃), 56.1 (C-5), 63.8 $(C-2)$, 64.4 $(CH₂O)$, 108.0 $(C-4')$, 114.0 $(m-ArOMe)$, 120.8 $(C-2^{\prime})$, 126.9 $(p-Ar)$, 128.2/128.8 $(o,m-Ar)$, 129.5 $(ipso-$ ArOMe), 130.4 (o-ArOMe), 135.2 (C-1'), 139.9 (ipso-Ar), 158.5 (p-ArOMe), 174.4 (C-1). Anal. calcd for $C_{36}H_{44}N_2O_5$ 1/4H₂O: C 73.38, H 7.61, N 4.75. Found: C 73.31, H 7.64, N 4.73.

3.1.5. (2S)-2-tert-Butoxycarbonylamino-3-(4-oxocyclohex-1-enyl)propanoic acid ethyelene acetal (5). Ammonia (225 mL) was added to a cooled $(-78^{\circ}C)$ solution of O-methyl-N-tert-butoxycarbonyl-L-tyrosine (5 g, 16.9 mmol) in EtOH (50 mL). Small chips of lithium (705 mg, 101.6 mmol) were added with vigorous stirring until the solution was a persistent deep blue, and stirring was maintained for 90 min. The cooling bath was removed, the ammonia was allowed to evaporate overnight, and the reaction mixture was concentrated, the residue was taken up with 5% aqueous NaHSO₄ until pH 5 and the aqueous solution was extracted with CH_2Cl_2 (4 \times 200 mL). The dried organic extracts were concentrated to give crude (2S)-2-tertbutoxycarbonylamino-3-(4-methoxy-2,5-dihydrophenyl) propanoic acid (4.69 g, 93%); ¹H NMR (200 MHz, CDCl₃, two rotamers in a 3:2 ratio), major rotamer: 1.44 (s, 9H), 2.25 (m, 2H), 2.25–2.75 (m, 2H), 2.75 (m, 2H), 3.55 (s, 3H), 4.39 (m, 1H), 4.90 (d, $J=6$ Hz, 1H), 4.95 (m, 1H), 5.67 (d, $J=6$ Hz, 1H). For the minor rotamer: 3.57 (s, 3H), 4.61 (m, 1H), 5.53 (m, 1H).

Ethylene glycol (0.39 mL, 7.1 mmol) and BF_3 ·Et₂O (44 μ L, 0.35 mmol) were added at 0° C to a solution of the above acid (526 mg, 1.8 mmol in THF (6 mL) and the mixture was stirred at room temperature overnight. H_2O was added (25 mL) and the mixture was extracted with CH_2Cl_2 (5£25 mL). The dried organic extracts were concentrated to give 5 (541 mg, 93%), which was used directly in the next step: ${}^{1}H$ NMR (300 MHz, CDCl₃, 50°C) 1.44 (s, 9H, $C(CH_3)_3$), 1.77 (t, J=6.6 Hz, 2H, H-5'), 2.21 (t, J=6.9 Hz, $2H, H-6'$), 2.27 (m, 2H, H-3'), 2.34 (dd, J=14.1, 8.7 Hz, 1H, H-3), 2.53 (m, 1H, H-3), 3.98 (s, 4H, CH₂O), 4.40 (m, 1H, H-2), 4.99 (d, J=7.8 Hz, 1H, NH), 5.43 (m, 1H, H-2'), 6.39 $(s, 1H, CO₂H);$ ¹³C NMR (75.5 MHz, CDCl₃) 26.9 (C-6[']), 28.3 (C(CH_3)₃), 31.0 (C-5[']), 35.7 (C-3'), 39.9 (C-3), 51.7 $(C-2)$, 64.3 $(\overrightarrow{CH_2O})$, 80.1 $(\overrightarrow{C(CH_3})_3)$, 107.8 $(C-4')$, 122.8 $(C-2^i)$, 132.5 $(C-1^i)$, 155.5 (NCO_2) , 176.3 $(C-1)$. Anal. calcd for $C_{16}H_{25}NO_6$: C 58.70, H 7.70, N 4.28. Found C 58.55, H 7.82, N 4.11.

3.1.6. Methyl (2S)-2-(N-tert-butoxycarbonyl-N-methylamino)-3-(4-oxocyclohex-1-enyl)propanoate ethylene **acetal (6).** To a cooled (0 $^{\circ}$ C) solution of acid 5 (400 mg, 1.2 mmol) in DMF (4 mL) NaH (117 mg, 4.9 mmol) and methyl iodide (0.38 mL, 6.1 mmol) were added and the solution was stirred overnight at room temperature. 5% aqueous $NaHSO₄$ (30 mL) was added and the mixture was extracted with CH_2Cl_2 (5×30 mL). The dried organic extracts were concentrated and purified by chromatography (SiO₂, CH₂Cl₂) to give 6 (272 mg, 63%): $\lceil \alpha \rceil_D = -17.0$ (c 0.22, CHCl₃); ¹H NMR (300 MHz, CDCl₃, 55°C) 1.45 (s, 9H, C(CH₃)₃), 1.75 (m, 2H, H-5'), 2.12–2.23 (m, 2H, H-6[']), 2.23 (m, 2H, H-3'), 2.42 (dd, J=14.4, 11.1 Hz, 1H, H-3), 2.57 (dd, $J=14.4$, 6.9 Hz, 1H, H-3), 2.79 (s, 3H, NCH₃), 3.70 (s, 3H, CO_2CH_3), 3.94 (s, 4H, CH_2O), 4.14 (dd, $J=14.1, 6.9$ Hz, 1H, H-2), 5.96 (m, 1H, H-2'); ¹³C NMR $(75.5 \text{ MHz}, \text{CDCl}_3)$, major/minor rotamers, 26.5/26.9 $(C-6)$, 28.2 $(C(\widetilde{CH}_3)_3)$, 30.2/30.5 (NCH₃), 30.9/31.1 $(C-5)$, 35.7/35.6 $(C-3)$, 36.3/36.6 $(C-3)$, 51.9 (CO_2CH_3) , 55.8/58.0 (C-2), 64.2/64.1 (CH₂O), 80.0/80.5 (C(CH₃)₃), 107.6/107.5 (C-4'), 121.4/121.8 (C-2'), 133.2/132.8 (C-1'), 155.8/154.9 (NCO₂), 172.1/171.9 (C-1). Anal. calcd for $C_{18}H_{29}NO_6$ -1/4H₂O: C 60.07, H 8.26, N 3.89. Found: C 60.15, H 8.49, N 3.98.

3.1.7. (2S)-2-(N-tert-Butoxycarbonyl-N-methylamino)-3- (4-oxocyclohex-1-enyl)propanal ethylene acetal (7). To a solution of ester $6(65 \text{ mg}, 0.18 \text{ mmol})$ in toluene (1 mL) at -78° C was added dropwise DIBALH (0.27 mL, 1 M in hexane). After the mixture was stirred for 2.5 h, MeOH (0.2 mL) was added and the temperature was raised until room temperature, brine (15 mL) was added and the mixture extracted with CH_2Cl_2 (5×15 mL). The dried organic extracts were concentrated (temperature of bath below 30° C to avoid racemization) to give aldehyde 7 (58 mg), which was used directly in the next step. IR (NaCl) 2927, 1738, 1692, 1153 cm⁻¹; ¹H NMR (300 MHz, CDCl₃) 1.45 (s, 9H), 1.76 (m, 2H), 2.23 (m, 2H), 2.52–2.80 (m, 4H), 2.81 and 2.90 (2 s, 3H), 3.96 (s, 4H), 4.45 (dd, $J=14.1$, 6.9 Hz, 1H), 5.38 (m, 1H), 9.60 (s, 1H).

3.1.8. Methyl (2S,5S)-5-(N-tert-butoxycarbonyl-Nmethylamino)-2-(4-methoxyphenyl)methyl-6-(4-oxocyclohex-1-enyl)-3-azahexanoate ethylene acetal (8). Operating as above from 2, using aldehyde 7 (58 mg, 0.18 mmol) and the methyl ester of O-methyl-L-tyrosine (31 mg, 0.15 mmol) the corresponding imine was formed, which was reduced with N a BH ₄ (14 mg, 0.37 mmol). After work-up and purification by chromatography $(SiO₂, CH₂Cl₂)$ to CH_2Cl_2-MeOH 95:5) amine 8 (50 mg, 64%) and the alcohol coming from the reduction of aldehyde 7 (20 mg) were isolated. $[\alpha]_D = +3.3$ (c 0.26, CHCl₃); ¹H NMR $(300 \text{ MHz}, \text{CDCl}_3, 55^{\circ}\text{C})$ 1.44 (s, 9H, C(CH₃)₃), 1.72 (m, 2H, H-5'), 1.96-2.14 (m, 4H, H-6', H-6), 2.20 (m, 2H, H-3'), 2.45 (dd, $J=12$, 9.3 Hz, 1H, H-4), 2.55 (brs, 3H, NCH₃), 2.63 (dd, $J=12$, 5.4 Hz, 1H, H-4), 2.79 (dd, $J=13.8$, 7.5 Hz, 1H, CH₂Ar), 2.89 (dd, J=13.8, 6 Hz, 1H, CH₂Ar), 3.41 (dd, $J=7.5$, 6 Hz, 1H, H-2), 3.65 (s, 3H, CO₂CH₃), 3.77 (s, 3H, OCH₃), 3.93 (s, 4H, CH₂O), 4.18 (m, 1H, H-5), 5.26 (m, 1H, $H-2'$), 6.80 (dm, J=8.6 Hz, 2H, m-Ar), 7.07 (dm, J=8.6 Hz, 2H, o -Ar); ¹³C NMR (75.5 MHz, CDCl₃, two rotamers) $26.8/26.9$ (C-6^t), 28.3 (C(CH₃)₃), 31.0/31.1 (C-5^t), 35.5/35.7 $(C-3')$, 37.8/38.0 (C-6), 38.4/39.0 (CH₂Ar), 49.3/49.6 (C-4),

51.4/51.6 (CO₂CH₃), 51.8/52.4 (C-5), 53.9/55.0 (OCH₃), 62.8/63.0 (C-2), 64.2 (CH₂O), 78.8/79.3 (C(CH₃)₃), 107.7/107.8 (C-4'), 113.6/113.7 (m-Ar), 120.4/120.8 $(C-2')$, 129.1/129.4 (ipso-Ar), 130.0 (o-Ar), 133.8/134.3 $(C-1^{\prime})$, 155.8/155.9 (NCO₂), 158.1/158.2 (p-Ar), 174.6 (C-1). Anal. calcd for $C_{28}H_{42}N_2O_7 \cdot 1/4H_2O$: C 64.29, H 8.19, N 5.35. Found: C 64.19, H 8.19, N 5.31.

3.1.9. (3S,5R,6S)-1-Benzyl-3-(N,N-dibenzylamino)-6 iodo-1-azaspiro[4.5]decan-8-one ethyelene acetal (9). To a solution of amine 3 (50 mg, 0.10 mmol) in CH_2Cl_2 $(0.5$ mL) and 5% aqueous NaHCO₃ (1 mL) was added dropwise a solution of I_2 (26 mg, 0.10 mmol) in CH₂Cl₂ (1.5 mL). After stirring at room temperature overnight, 10% aqueous $\text{Na}_2\text{S}_2\text{O}_3$ (15 mL) was added and the mixture was extracted with CH_2Cl_2 (3×15 mL). The dried organic extracts were concentrated and the residue was purified by chromatography (Al₂O₃, 75:25 hexane–CH₂Cl₂) to give 9 $(12 \text{ mg}, 19\%)$; ¹H NMR (500 MHz, CDCl₃, COSY, NOESY, HSQC, HMBC) 1.58–1.61 (m, 1H, H-10), 1.68–1.71 (m, 2H, H-9, H-10), 1.79–1.82 (m, 1H, H-9), 2.13 (d, $J=8$ Hz, 2H, H-4), 2.35 (t, $J=13$ Hz, 1H, H-7ax), 2.46 (t, $J=10.5$ Hz, 1H, H-2), 2.55 (dt, $J=13$, 4 Hz, 1H, H-7eq), 2.99 (dd, $J=10.5$, 3 Hz, 1H, H-2), 3.13 and 3.91 (2d, $J=13$ Hz, 1H each, CH₂Ar), 3.46 (m, 1H, H-3), 3.55 and 3.81 (2d, J=14.5 Hz, 2H each, $(CH_2Ar)_2$), 3.93 (m, 4H, $CH₂O$), 4.77 (dd, J=13, 4 Hz, H-6ax), 7.20–7.50 (m, 15H, Ar); 13 C NMR, see [Table 1](#page-3-0).

3.1.10. (3S,5R,6S)-3-(N,N-Dibenzylamino)-6-iodo-1- [(1S)-1-(methoxycarbonyl)-2-(4-methoxyphenyl)ethyl]- 1-azaspiro[4.5]decan-8-one ethylene acetal (10). Operating as above, starting from 4 (30 mg, 0.05 mmol) and after chromatography $(Al_2O_3, 3:1 \text{ hexane}-CH_2Cl_2)$, iodo derivative 10 (9 mg, 25%) was isolated; ¹H NMR $(200 \text{ MHz}, \text{CDCl}_3)$ 1.48–1.69 (m, 4H), 2.00 (m, 2H), 2.27 $(t, J=13.5 \text{ Hz}, 1H, H=7ax), 2.51 \text{ (dm, } J=13.5 \text{ Hz}, H=7eq),$ 3.10 (m, 2H), 3.28–3.45 (m, 2H), 3.45 (m, 1H), 3.46 (s, 3H, CO_2CH_3), 3.54 (m, 1H), 3.67 and 3.76 (2d, J=15 Hz, 2H each, CH₂Ar), 3.77 (s, 3H, OCH₃), 3.89 (m, 4H, CH₂O), 4.72 (dd, $J=13.5$, 3.8 Hz, 1H, H-6ax), 6.78 (d, $J=8.7$ Hz, 2H, m-ArOMe), 7.12 (d, J=8.7 Hz, 2H, o-ArOMe), 7.26– 7.42 (m, 10H, Ar).

In some runs, 4-methylene-3(S)- $[(1S)-1-(\text{methoxycarbon} - \text{Br}_1)(1S)]$ yl)-2-(4-methophenyl)ethylamino]cyclohexanone ethylene acetal (11) was also isolated $(\sim)10\%$ yield): ¹H NMR (500 MHz, CDCl3, COSY, HSQC, HMBC, NOESY) 1.53 $(t, J=6.5 \text{ Hz}, 2H, H=6)$, 1.76 (dd, $J=13, 5.5 \text{ Hz}, 1H, H=2$), 1.84 (m, 2H, H-2, H-5), 1.96 (dt, $J=12$, 6.5 Hz, 1H, H-5), 2.76 (dd, J=13.5, 9 Hz, 1H, CH₂Ar), 2.98 (dd, J=13.5, 5.5 Hz, 1H, CH₂Ar), 3.23 (t, J=5.5 Hz, 1H, H-3), 3.43 (dd, $J=9, 5.5$ Hz, 1H, CHN), 3.68 (s, 3H, CO₂CH₃), 3.80 (s, 3H, $OCH₃$, 3.89 (m, 4H, CH₂O), 4.61 and 4.76 (2 brs, 1H each, $=CH_2$), 6.81 (d, J=8.5 Hz, 2H, m-Ar), 7.11 (d, J=8.5 Hz, 2H, *o*-Ar); ¹³C NMR (50.3 MHz, CDCl₃) 28.4 (C-5), 36.1 $(C-6)$, 38.8 $(CH₂Ar)$, 41.0 $(C-2)$, 51.8 $(CO₂CH₃)$, 55.2 $(OCH₃), 57.1 (C-3), 60.2 (CHN), 64.1/64.3 (CH₂O), 108.3)$ $(C-1)$, 109.9 (=CH₂), 113.7 (m-Ar), 126.9 (ipso-Ar), 130.2 $(o-Ar)$, 146.5 (C-4), 158.3 (p-Ar), 174.8 (CO₂Me).

3.1.11. Cyclization of 8 promoted by iodine. Operating as above, starting from 8 (100 mg, 0.19 mmol), using 74 mg

(0.29 mmol) of I_2 , and after chromatography $(AI_2O_3,$ hexane to EtOAc), azaspiro derivative $12a$ (22 mg, 19%) and oxazinone $13a(35 \text{ mg}, 31\%)$ were isolated. $(3S, 5R, 6S)$ -3-(N-tert-Butoxycarbonyl-N-methylamino)-6-iodo-1-[(1S)- 1-(methoxycarbonyl)-2-(4-methoxyphenyl) ethyl]-1-azaspiro[4.5]decan-8-one ethylene acetal (12a): ¹H NMR (400 MHz, CDCl3, COSY, NOESY, HSQC, HMBC) 1.47 (s, 9H, C(CH3)3), 1.59 (m, 2H, H-10), 1.66 and 1.75 (2m, 1H each, H-9), 1.87 (tm, J=9.6 Hz, 1H, H-4), 2.16 (m, 1H, H-4), 2.23 (t, $J=13.2$ Hz, 1H, H-7ax), 2.50 (ddd, $J=13.2$, 4, 2.8 Hz, 1H, H-7eq), 2.89 (s, 3H, NCH₃), 3.09 (d, $J=8$ Hz, 2H, CH₂Ar), 3.14 (dd, J=9.2, 4.8 Hz, 1H, H-2), 3.50 (s, 3H, CO₂CH₃), 3.52 (t, J=8 Hz, 1H, CHCO), 3.55 (t, J=9.2 Hz, 1H, H-2), 3.78 (s, 3H, OCH₃), 3.90 (m, 4H, CH₂O), 4.71 $(dd, J=13.2, 4 Hz, 1H, H-6), 4.90$ (m, 1H, H-3), 6.81 (d, $J=8.7$ Hz, 2H, m-Ar), 7.13 (d, $J=8.7$ Hz, 2H, $o-Ar$); 13 C NMR, see [Table 1.](#page-3-0) (4S,6S,7R)-7-Iodo-3-methyl-4-[(3S)-3- (methoxycarbonyl)-4-(4-methoxyphenyl)-2-aza-butyl]-1 oxa-3-azaspiro[5.5]undecan-2,9-dione ethylene acetal $(13a)$: ¹H NMR (400 MHz, CDCl₃, COSY, NOESY, HSQC, HMBC) 1.45 (m, 1H, H-11), 1.59 (m, 1H, H-10ax), 1.81 (ddd, $J=14$, 6.8, 4 Hz, 1H, H-10eq), 2.01 $(m, 1H, H-11), 2.02$ $(m, 1H, H-5), 2.20$ $(t, J=13.6$ Hz, 1H, H-8ax), 2.45 (ddd, $J=13.6$, 4.4, 2.8 Hz, 1H, H-8eq), 2.49 $(m, 1H, CH₂N), 2.48$ (m, 1H, H-5), 2.82 (dd, $J=13.6$, 7.6 Hz, 1H, CH₂Ar), 2.92 (dd, J=13.6, 6 Hz, 1H, CH₂Ar), 2.96 (s, 3H, NCH₃), 2.99 (dd, J=12, 5.2 Hz, 1H, CH₂N), 3.27 (m, 1H, H-4), 3.39 (dd, $J=8$, 5.6 Hz, 1H, CHCO), 3.70 $(s, 3H, CO₂CH₃), 3.79 (s, 3H, OCH₃), 3.94 (m, 4H, CH₂O),$ 4.54 (dd, $J=13.6$, 4.4 Hz, 1H, H-7), 6.83 (d, $J=8.6$ Hz, 2H, m-Ar), 7.13 (d, J=8.6 Hz, 2H, o-Ar); ¹³C NMR, see [Table 2](#page-3-0). HRMS calculated from $C_{24}H_{33}IN_2O_5$ 588.1332, found 588.1292.

3.1.12. Cyclization of 8 promoted by TBCO. To a solution of 8 (50 mg, 0.10 mmol) in CH_2Cl_2 (2 mL) was added 2,4,4,6-tetrabromo-2,5-cyclohexadienone (82 mg, 0.20 mmol) and the reaction mixture was stirred at room temperature overnight. CH_2Cl_2 (8 mL) was added and the organic layer was washed with saturated aqueous $Na₂CO₃$ $(2\times10$ mL). The dried organic extracts were concentrated and purified by chromatography $(Al₂O₃)$, hexane to EtOAc) to give a partially separable mixture of 6-bromoazaspiro derivatives $12b$ (30 mg, 30%) and $12b'$ (22 mg, 22%) and the oxazinone 13b (12 mg, 13%). (3S,5R,6S)-6-Bromo-3- (N-tert-butoxycarbonyl-N-methylamino)-1-[(1S)-1-(methoxycarbonyl)-2-(4-methoxyphenyl)ethyl]-1-azaspiro $[4.5]$ decan-8-one ethylene acetal $(12b)$: ¹H NMR (500 MHz, CDCl₃, COSY, HMQC) 1.47 (s, 9H, C(CH₃)₃), 1.53–1.60 (m, 2H, H-10), 1.66 (m, 2H, H-9), 2.05 (m, 3H, H-7ax, H-4), 2.33 (dm, J=11.1 Hz, 1H, H-7eq), 2.85 (s, 3H, NCH3), 3.05 (m, 2H, CH2Ar), 3.17 (m, 1H, H-2), 3.46 (m, 1H, H-2), 3.53 (s, 3H, CO₂CH₃), 3.61 (m, 1H, CHCO), 3.78 $(s, 3H, OCH_3)$, 3.91 (m, 4H, CH₂O), 4.51 (dd, J=13.2, 3.6 Hz, 1H, H-6), 4.84 (m, 1H, H-3), 6.81 (dm, $J=8.7$ Hz, 2H, m-Ar), 7.12 (dm, J=8.7 Hz, 2H, o -Ar); ¹³C NMR, see [Table 1.](#page-3-0) Anal. calcd for $C_{28}H_{41}BrN_2O_7$: C 56.28, H 6.92, N 4.69. Found: C 56.07, H 7.05, N 4.36.

3.1.13. Cyclization of 8 through its N-chloroamine. To a solution of 8 (125 mg, 0.24 mmol) in CH_2Cl_2 (6 mL) was added N-chlorosuccinimide (34 mg, 0.26 mmol) at 0° C. The reaction mixture was stirred at room temperature for 24 h

and concentrated to give the corresponding N-chloroamine. To a cooled $(-78^{\circ}C)$ solution of this compound (0.24 mmol) in degassed CH₂Cl₂ (5 mL) and under argon atmosphere were added $TiCl₃$ (48 mg, 0.31 mmol) and BF_3 ·Et₂O (33 µL, 0.27 mmol). After being stirred for 3 h at this temperature, the reaction mixture was basified with saturated aqueous $Na₂CO₃$ and extracted with $CH₂Cl₂$ (5×15 mL). The dried organic extracts were concentrated to give a residue which was purified by chromatography $(Al_2O_3,$ hexane to EtOAc), to give 83 mg (70%) of $(4S, 6S, 7R)$ -7-chloro-3-methyl-4- $[(3S)$ -3-(methoxycarbonyl)-4-(4-methoxyphenyl)-2-azabutyl]-1-oxa-3-azaspiro[5.5]undecan-2,9-dione (13c): ¹H NMR (300 MHz, CDCl₃) 1.48 (m, 1H), 1.56 (m, 1H), 1.75–1.81 (m, 1H), 1.86–2.00 (m, 1H), 2.02 (m, 1H), 2.28 (dq, J=13.8, 2.2 Hz, 1H. H-8eq), 2.44–2.54 (m, 2H), 2.95 (s, 3H, NCH₃), 2.98 (m, CH₂N), 3.36 (m, 2H), 3.70 (s, 3H, CO_2CH_3), 3.78 (s, 3H, OCH₃), 3.96 (m, 4H, CH₂O), 4.24 (dd, $J=11.4$, 4.5 Hz, 1H, H-7), 6.82 (dm, J=8.7 Hz, 2H), 7.11 (dm, J=8.7 Hz, 2H); ¹³C NMR, see [Table 2.](#page-3-0) HRMS calculated from $C_{24}H_{33}CIN_2O_7$ 496.1976, found 496.1979.

3.1.14. (4S)-3-Methyl-4-[(3S)-3-(methoxycarbonyl)-4-(4 methoxyphenyl)-2-azabutyl]-1-oxa-3-azaspiro[5.5]undecan-2,9-dione (18). To a solution of AIBN (3 mg) , 0.015 mmol) in benzene (1 mL) was added Bu₃SnH $(21 \mu L, 0.077 \text{ mmol})$ and heated to reflux temperature. A solution of 17 (17 mg, 0.031 mmol) in benzene (1 mL) was added and the reaction mixture was maintained at this temperature for 2.5 h, and concentrated. The residue was purified by chromatography (SiO₂, hexane–CH₂Cl₂ 1:1 to CH_2Cl_2 -MeOH 95:5) to give 18 (8 mg, 54%); ¹H NMR $(400 \text{ MHz}, \text{CDC1}_3)$ 1.54–1.73 (m, 6H), 1.88–1.92 (m, 2H), 1.96 (dd, $J=14$, 11 Hz, 1H, H-5), 2.06 (qd, $J=13$, 4.5 Hz, 1H, H-7eq), 2.45 (dd, $J=12$, 3 Hz, 1H, CH₂N), 2.79 (dd, $J=14, 7.5$ Hz, 1H, CH₂Ar), 2.88 (m, 1H, CH₂Ar), 2.89 (dd, $J=12, 5.5$ Hz, 1H, CH₂N), 2.94 (s, 3H, NCH₃), 3.35 (m, 2H, H-4, CHCO), 3.68 (s, 3H, CO₂CH₃), 3.79 (s, 3H, OCH₃), 3.94 (m, 4H, CH₂O), 6.82 (d, J=8.5 Hz, 2H, m-Ar), 7.07 (d, $J=8.5$ Hz, 2H, $o-Ar$).

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